

## CDM 180 - Corroplast HS

### Premix high strength plaster

Reference No.	TDS / 100 / CPHS
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### Product Features

**Corroplast HS** is a cementitious dry mix plaster, used to carry out traditional plastering works in a clean and efficient manner, while keeping a homogeneous mix. Due to its high additive content, it allows for better shrinkage control as well as good workability and curing.

**Corroplast HS** has good adhesion, high strength and it is highly durable product.

### Typical Uses

**Corroplast HS** is recommended for internal and external plastering of blockworks, ceilings, concrete surfaces and for general filling up. **Corroplast HS** can be applied traditionally by hand or by using modern plaster spraying machines. It should not be used on painted surfaces or floors.

Technical Data	
<b>Appearance</b>	: Grey color powder form
<b>Composition</b>	: Portland cement, select crushed aggregates & specific additives
<b>Grain size</b>	: 0 to 1.7 mm
<b>Water ratio</b>	: 17 to 19 %
<b>Wet density</b>	: 1.8 ± 0.10 Kg/l
<b>Wet mix life</b>	: < 2 hours @ 20°C
<b>Wet Volume</b>	: 640 l/ton
<b>Working time</b>	: approx 60 minutes
<b>Compressive strength</b>	: 10 N/mm <sup>2</sup>
<b>Flexural strength</b>	: 2 N/mm <sup>2</sup>
<b>Applicable Standards</b>	: ASTM C926, C932, C897, BS EN 196, BS 5262, BS 5492
<b>Consumption</b>	: Approximately 1.8 kg per m <sup>2</sup> at 1 mm thickness

### Directions for Use

#### Preparation

Long term durability and function can only be achieved with good preparation to give a strong mechanical bond to the substrate and complete void filling.

All substrates must be clean, sound, dust free, and free from all traces of oil and chemicals.

The surface has to be dampened with potable water before application.

**Corroplast HS** is recommended to be applied directly on block works without using rush coat. However, **Corroplast Keycoat N** or **Corroplast Keycoat MS** are recommended to be applied on smooth concrete prior to the application of **Corroplast HS**.

### Mixing

Mix manually or mechanically a 40 kg bag of **Corroplast HS** with 7 – 7.5 litres of potable water until homogeneous paste is obtained. Leave the mix a few minutes.

If a spraying machine is used, mixing is carried out automatically.

### Application

The plaster is now ready for application by machine or manually with a plastering trowel. Apply the plaster on the prepared surface at a thickness between 10 and 20 mm in one layer.

If more thickness is required, the application should be done in 2 layers. Leave the first layer rough, allow to cure and apply the second layer at within 48 hours after the first one.

Finish the surface with a soft synthetic sponge or wooden/plastic float.

Let the product set properly on the surface before any curing.

### Curing

Protect the **Corroplast HS** from direct sunshine and wind.

The new plaster has to be cured with water for at least three days by spraying 3 to 4 times daily.

### Cleaning

Clean tools and equipment immediately after use with detergent and water.

### Estimating

All coverage rates given are theoretical and subject to actual site conditions. We recommend trial areas are done to establish practical consumption.

**Corroplast HS** is available in 40 kg bag. Coverage rate approximately 1.8 kg per m<sup>2</sup> @ 1 mm thickness.

### Limitations

Substrate temperatures should be above 5°C and rising.

Avoid application if the work area may be subject to the onset of rain or moving water.

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Do not part mix under any circumstances.

All products should be used within the pot life. Materials not used within the specified time should be discarded.

If the above general application details do not meet with your requirements, please contact CCCDrymix for a project specific method statement.

### Health & Safety

Always use appropriate PPE including gloves, goggles and a barrier cream to avoid contact with skin and eyes.

Should contact with skin or eyes occur, wash immediately with plenty of clean water and seek medical advice.

If swallowed, seek medical attention immediately. Do not induce vomiting.

Avoid inhalation and ensure adequate ventilation or suitable respiratory equipment if working in confined spaces.

Do not expose products to fire or naked flames under any circumstances.

Always refer to the product Material Safety Data Sheet (MSDS) for full health & safety and handling recommendations.

### Storage

**Corroplast HS** has a maximum shelf life of 12 months from the date of manufacture.

To maximize shelf life always store products in their original, unopened packaging in a dry environment, away from direct sunlight with a minimum temperature of 10°C but not exceeding 45°C.

Damaged packaging, high humidity or extreme temperatures may reduce the shelf life.

### Warranty

The raw materials used in the manufacture are of high quality. However, weather and ambient temperatures, amount of water added, preparation and conditions of base coat, as well as care exercised in application, are factors over which we have no control. We assume no warranty for finished work, either expressed or implied.