

## CDM 250 - Corroplast Keycoat N

Ready mixed rush coat for surface preparation

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### Product Features

**Corroplast Keycoat N** is a dry mixed rush coat with special polymers used for preparing concrete surfaces before rendering. It improves the adhesion of new plaster or other render, applied on regular concrete or concrete with GGBS and AAC blocks. **Corroplast Keycoat N** has excellent workability, durability and good adhesion to the structure. It also eliminates hacking of the concrete.

### Typical Uses

**Corroplast Keycoat N** is used for surface preparation before rendering over AAC blocks or concrete with GGBS and regular concrete.

Technical Data	
Appearance	: Grey powder form
Composition	: Portland cement, select crushed aggregates & special additives
Grain size	: 0 to 2 mm
Mixing ratio	: 8 – 9 litres per 40 kg bag ( 20 – 22%)
Wet Volume	: 605 litres/ton
Wet Density	: 2 Kg/l
Working time	: approx 60 minutes
Consumption	: Approx. 2 Kg / m <sup>2</sup> / mm
Compressive strength	: 15 N/mm <sup>2</sup>
Flexural strength	: 3 N/mm <sup>2</sup>
Pull off strength	: 1 N/mm <sup>2</sup>
Applicable Standards	: ASTM C932, ASTM C926, C897, BS EN 196, BS 1881 Part 207, BS 5262, BS 5492

### Directions for Use

#### Preparation

Substrate must be clean, sound, dust free and free from all traces of oil, paint or dirt.

The substrate must be dampened a few hours before application.

Residues of curing agents and mould release agents on substrate may affect the bond between the product and substrate.

#### Mixing

It is essential that the mixing instructions are carefully followed to ensure the correct characteristics of the product are achieved. Failure to do so can result in lower performance or even possible failure of the product.

Accurately measure 8 -9 litres of drinking quality water and place in a suitable empty container with sufficient volume to accommodate the mixed material.

Slowly add the 40 kg bag of **Corroplast Keycoat N** powder to the water and mix continuously using a slow speed drill and paddle or forced action mixer, until a homogenous consistency is achieved. This is typically 3 – 4 minutes.

No additional water should be used as this will change the performance of the mixed material.

#### Application

The **Corroplast Keycoat N** can be applied traditionally by hand using a Tyrolean or Flicker box.

**Corroplast Keycoat N** can be overcoated with all kinds of cement based plasters, such as **Corroplast GP** or **Corroplast AB**.

#### Curing

The **Corroplast Keycoat N** has to be cured with water for at least two days by misting the substrate three times a day.

#### Cleaning

Clean tools and equipment immediately after use with detergent and water.

#### Estimating

All coverage rates given are theoretical and subject to actual site conditions. We recommend trial areas are done to establish practical consumption.

**Corroplast Keycoat N** is available in 40 kg bag. Coverage rate 2 kg per m<sup>2</sup> at 1 mm thickness.

#### Limitations

Ambient and surface temperature must be between +5°C and +45°C during application and drying time.

For more information on handling this product refer to its Material Safety Data Sheet (MSDS)

#### Health & Safety

Always use appropriate PPE including gloves, goggles and a barrier cream to avoid contact with skin and eyes.

Should contact with skin or eyes occur, wash immediately with plenty of clean water and seek medical advice.

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If swallowed, seek medical attention immediately. Do not induce vomiting.

Avoid inhalation and ensure adequate ventilation or suitable respiratory equipment if working in confined spaces.

Do not expose products to fire or naked flames under any circumstances.

Always refer to the product Material Safety Data Sheet (MSDS) for full health & safety and handling recommendations.

### Storage

**Corroplast Keycoat N** has a maximum shelf life of 12 months from the date of manufacture.

To maximize shelf life always store products in their original, unopened packaging in a dry environment, away from direct sunlight with a minimum temperature of 10°C but not exceeding 45°C.

Damaged packaging, high humidity or extreme temperatures may reduce the shelf life.

### Warranty

The raw materials used in manufacturing are of high quality. However, weather and ambient temperatures, amount of water added, preparation and conditions of base coat, as well as care exercised in application, are factors over which we have no control. We assume no warranty for finished work, either expressed or implied.